

INSTRUKTION FÖR BYTE AV REMSKIVA INSTRUCTION FOR CHANGING PULLEY

W365, 375, 385, 3105, 3130,
3180, 3240, 3250, 3310, 3330
H/M/N

438 90 41-53/01

NOTICE TO SERVICE PERSONNEL

INSTALLATION

Improper installation of Wascomat laundry and wet cleaning equipment can result in personal injury and severe damage to the machine.

REFER INSTALLATION TO QUALIFIED PERSONNEL!

RISK OF ELECTRIC SHOCK

The equipment utilizes high Voltages. Disconnect electric power before servicing.

The use of proper service tools and techniques, and the use of proper repair procedures, is essential to the safety of service personnel and equipment users.

REFER SERVICING TO QUALIFIED SERVICE PERSONNEL!

RISK OF PERSONAL INJURY

This equipment contains moving parts, and some components that may have sharp edges. Improper or careless service procedures may result in serious injury to service personnel.

REFER SERVICING TO QUALIFIED SERVICE PERSONNEL!

ABOUT THIS MANUAL

This manual is intended to provide service guidance to qualified service personnel.

Wascomat and its authorized dealers make no determination regarding the qualification of individuals requesting this service manual. The service provider assumes all risks inherent to the servicing of this equipment and any risks that arise as result of the lack of knowledge or ability of any person servicing this equipment.

REFER SERVICING TO QUALIFIED SERVICE PERSONNEL!

NOTE:

Improper installation or servicing of Wascomat equipment will void the manufacturer's warranty!

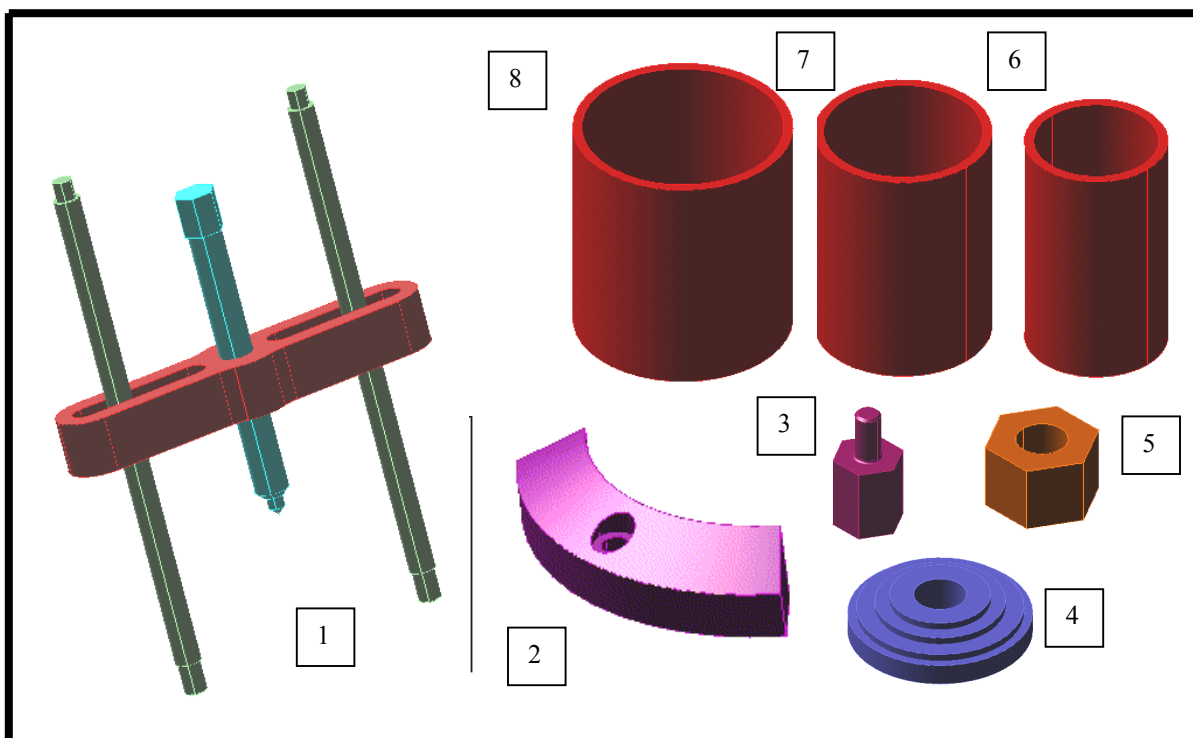


Fig 1

Pos.	Antal Qty	Art.nr Art.no	Benämning Description
		472 9913-57	Verktygssats komplett Complete tool kit
1	1	432 1725-01	Avdragare Puller
2	2	432 1728-01	Avdragare remskiva Pulley drag
3	1	432 1717-01	Adapter G1/2"/M10 Adaptor G1/2"/M10
4	1	432 1720-01	Bricka Washer
5	1	438 6031-02	Mutter G1/2" Nut G1/2"
6	1	432 1721-01	Hylsa 48x42 L=80 (W365-385H/N/M) Sleeve
7	1	432 1721-02	Hylsa 60x54 L=80 (W3105H/N, 3130H/M/N, 3180M/N) Sleeve
8	1	432 1721-03	Hylsa 75x69 L=80 (W3180H, 3250N/M, 3240H,3310H, 3330N/M) Sleeve
	1	438 6020-03	Gängtapp M10 Thread tap M10

- Tag bort segersäkringen från trumaxeln.
- Remove the c-clamp from the drum shaft.
- Fixera avdragsklackarna och avdragaren på axeln och remskivan. (Fig 2)
- Mount the puller with pulley drags on shaft and pulley.

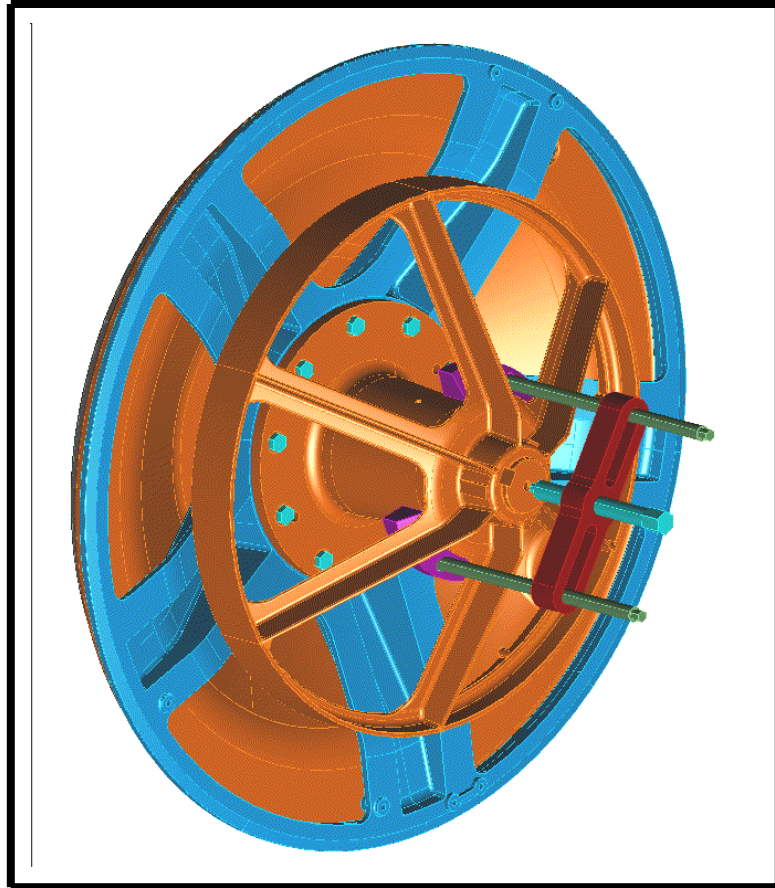


Fig 2

- Värm med värmepistol på remskivan vid axelfästningen så att aluminiumet utvidgar sig litet, det går då mycket lättare att dra av remskivan.
- Warm up the pulley around the shaft, so that the aluminium is expanding. Then it is easier to pull off the pulley
- Dra loss remskivan.
- Pull off the pulley.
- Gänga axeländan M10, med hjälp av gängtapp.
- Thread the shaft end with the M10 thread tap.
- Montera adapter G1/2"/M10 på axeländan (Fig 3).
- Mount adaptor G1/2"/M10 on the shaft end (Fig 3).

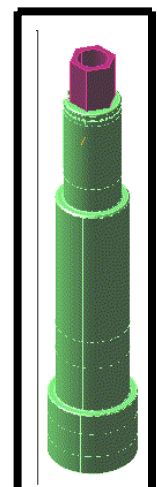


Fig 3

- Montera remskiva, hylsa och bricka över axeln. Skruva avdragaren i adaptern på axeln.
- Mount pulley, sleeve and washer. Mount the puller screw in the adaptor on the shaft.
- Pressa ned remskivan på axeln. Detta underlättas om remskivan värms (Fig 4)
- Press the pulley onto the shaft. It is easier if the pulley is warmed up.

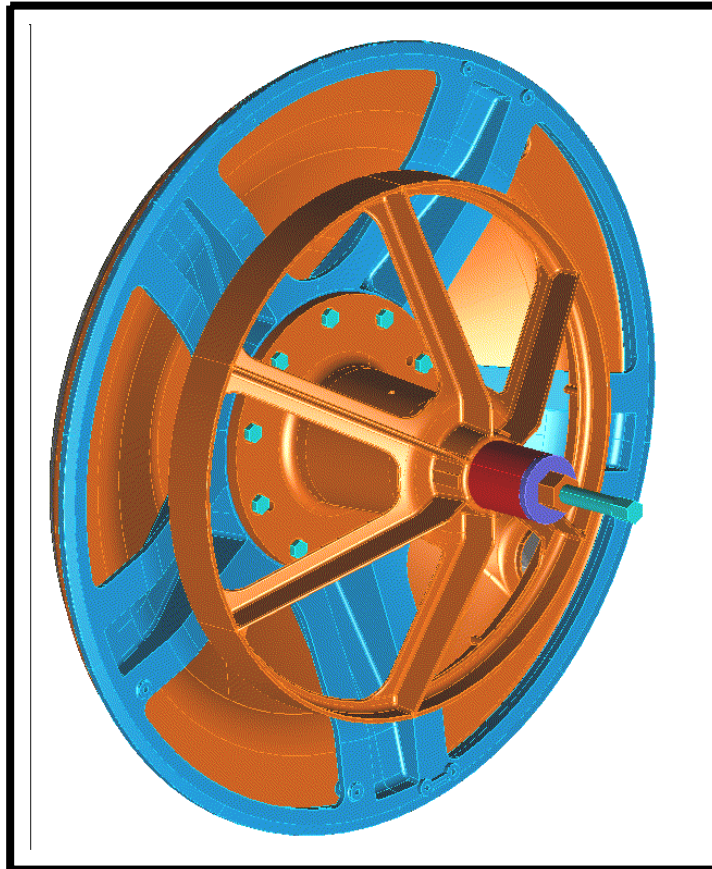


Fig 4

- Lås remskivan med segersäkringen.
- Lock the pulley with the c-clamp
- Provkör maskinen!
- Test run the machine!